

The Bowen & Proserpine Water Treatment Plants involve the construction of a 16.5 megalitre plant for Bowen as well as a 14.5 megalitre plant for Proserpine.

Lend Lease delivered double the results with the Whitsundays Water Treatment Plant project, which comprised the simultaneous construction of two plants, one to service Bowen and one to service Proserpine, and a 3.5km pipeline for the raw water intake and treated water discharge at Proserpine. In addition, the Lend Lease team (formerly known as Abigroup Water) provided the detailed design for mechanical engineering elements, delivered the electrical works as a Design and Construct package, and contributed substantially to the external pipeline design.

Both plants can deliver between 14ML and 16ML of treated water a day, with capacity to expand for future needs. Lend Lease had a team of up to 14 on the project, including project manager, safety adviser, superintendent, supervisors, admin, and engineering staff including mechanical, structural, civil and electrical engineers.

Lend Lease added value engineering to the project through cost-saving initiatives including the use of steel panel construction for the treated water tanks instead of 3ML concrete tanks, and the shrinking of the site footprint for both plants to deliver savings and a reduced CO2 footprint.

The external pipeline route was also re-routed to minimise disruption to the main road of Proserpine, and also council access to their work depot. In terms of the plant technology, GHD were engaged to consult on the design, with savings offered by Lend Lease such as the clarifier being changed from a tube settler to a Lamella plate clarification process.

The works program comprised construction of four 70m x 30m sludge beds both 4m deep; bulk earthworks and asphalt for the main plants; construction of six water-retaining structures per site including concrete tanks. The main pump buildings were constructed of core-filled

SKILLS ON CALL FOR FNQ

On a busy site, completing scaffolding whilst in the thick of the action is a challenge. Bowen Industrial Hire (BIH) is up for the job, which they recently undertook at both the Bowen and Proserpine Waste Water Treatment Plants. BIH was engaged to supply, erect and dismantle the scaffolding for safe access, works platforms for laying blocks and roof fall protection.

"All scaffolding erection was managed by our site Supervisors and performed by a dedicated team of certified Scaffolders and Trades Assistants. The challenges the team faced were inclement weather and working in and around the numerous contractors involved," said BIH Manager, Paul Hillery.

"Nonetheless, there were no injuries or incidents reported, which is credit to our team and to the site safety management of Abigroup, Barrier Reef Contracting and Water Infrastructure."

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BIH is a locally owned and operated firm employing approximately 30 personnel providing hire of manpower and equipment to mining industry and construction clients including Thiess, Xstrata, Leighton and John Holland. Their skills-base includes Scaffolders, Doggers, EWP Operators, Trade Assistants, HR Operators and Traffic Controllers.

BIH also erect, hire and service a comprehensive range of scaffolding, access equipment, temporary fencing, EWPs, Telescopic Handlers, tilt tray trucks, earth moving equipment, office amenities, Portaloos and shipping containers; and can provide Traffic Control Management

For more information contact Bowen Industrial Hire, Lot 4 West Street, Bowen 4805, phone 07 4786 6566, fax 07 4786 6577, email: bowen@ bowenindustrialhire.com.au